

ALTECH PA66 A 3240/100 GK25 GF15

(Last update: 29.01.2020)

MOCOM

Base Polymer	Polyamide 66
Filler/Additive System	25 % glass beads, 15 % glass fibres
Colour	black
Special Features	heat stabilised, high stiffness, improved surface appearance, easy release (demoulding), low warpage
Market Segment	Automotive, Machinery
Application Area	interior decoration / finishing, exterior parts, injection moulded parts
Typical Applications	housings, functional components

Pre-Drying Conditions	80 °C in a dry air (dessiccant) dryer for 2-12 h dependant on moisture content max. moisture content <0,15 %
Processing Injection Moulding	melt temperature 280-300 °C mould temperature 80-120 °C
Storage	dry, protected from light

Properties	dry/cond.	Dimension	Test Norm
Mechanical Properties			
Flexural Modulus	7300 / -	MPa	ISO 178
Flexural Strength	210 / -	MPa	ISO 178
Tensile Modulus	8100 / -	MPa	ISO 527
Tensile Strength	135 / -	MPa	ISO 527
Tensile Elongation at Break	3 / -	%	ISO 527
Impact Strength (Charpy, 23°C)	33 / -	kJ/m²	ISO 179/1eU
Notched Impact Strength (Charpy, 23°C)	5 / -	kJ/m²	ISO 179/1eA
Thermal Properties			
HDT / A (1,8 MPa)	243 / *	°C	ISO 75-1/-2
DSC (Melt Point)	262 / *	°C	ISO 11357
Rheological Properties			
Shrinkage (lengthwise, 24h)	0.3 - 0.5	%	ISO 294-4
Shrinkage (lateral, 24h)	0.7 - 0.9	%	ISO 294-4
Physical Properties			
Density	1450 / -	kg/m³	ISO 1183

Liability Exclusion

These are guide values and not a specification. The test values mentioned are representative values only and not binding minimum or maximum figures. These test values have been determined on standardised test specimens and can be affected by pigmentation, mould design and processing conditions.

Any information given on the chemical and physical characteristics of our products, including, without limitation, technical advice on



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